

# GTP10 Pump

311304J  
EN

***For pumping gasoline, diesel fuel, and kerosene. Do not use to pump other fluids including water.***

**Models 260000 through 260017, 260019, 260024, 260580, and 260581  
10 gpm (38 lpm), 12 VDC (CSA C/US listed motor)**

**Models 260020 and 260021, 10 gpm (38 lpm), 24 VDC**

**Models 260022 and 260023, 12 gpm (45 lpm), 230 VAC**

**Models 260025 through 260028**

**12 gpm (45 lpm), 115 VAC (CSA C/US listed motor)**

*10 psi (0.07 MPa, 0.7 bar) Maximum Working Pressure*



## **Important Safety Instructions**

Read all warnings and instructions in this manual. Save these instructions.



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CSA mark applies only to 12 VDC  
and 115 VAC motors for Class I, Div  
I, Group D Hazardous Locations

# Models






Part No.	Hose	Nozzle
<b>12 VDC, 10 gpm (38 lpm), 12.5 amps</b>		
260000	260069 - 12 ft (3.66 m) grounded	260079 - manual, leaded/diesel
260001	260069 - 12 ft (3.66 m) grounded	260082 - automatic, regular/diesel
260002	260069 - 12 ft (3.66 m) grounded	260078 - manual, unleaded
260003	260069 - 12 ft (3.66 m) grounded	260083 - automatic, unleaded
260004	260526 - 4 ft (1.22 m) UL listed assembly 260523 - 8 ft (2.44 m) UL listed assembly	260078 - manual, unleaded
260005	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260006	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260007	260524 - 6 ft (1.83 m) UL listed assembly	260078 - manual, unleaded
260008	260524 - 6 ft (1.83 m) UL listed assembly	260078 - manual, unleaded
260009	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260010	260522 - 10 ft (3.05 m) UL listed assembly	260078 - manual, unleaded
260011	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260012	260523 - 8 ft (2.44 m) UL listed assembly	260078 - manual, unleaded
260013	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260014	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260015	260523 - 8 ft (2.44 m) UL listed assembly	260078 - manual, unleaded
260016	270521 - 12 ft (3.66 m) UL listed assembly 260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260017	260525 - 5 ft (1.52 m) UL listed assembly	260078 - manual, unleaded
260019	None	None
260024	None	None
260580	260573 - 12 ft (3.66 m) grounded	260079 - manual, leaded/diesel
260581	260573 - 12 ft (3.66 m) grounded	260082 - automatic, regular/diesel
<b>24 VDC, 10 gpm (38 lpm), 7 amps</b>		
260020	260069 - 12 ft (3.66 m) grounded	260079 - manual, leaded/diesel
260021	260069 - 12 ft (3.66 m) grounded	260082 - automatic, regular/diesel
<b>230 VAC, 12 gpm (45 lpm), 1 amps</b>		
260022	260069 - 12 ft (3.66 m) grounded	260078 - manual, unleaded
260023	260069 - 12 ft (3.66 m) grounded	260083 - automatic, unleaded
<b>115 VAC, 12 gpm (45 lpm), 2 amps</b>		
260025	260069 - 12 ft (3.66 m) grounded	260079 - manual, leaded/diesel
260026	260069 - 12 ft (3.66 m) grounded	260082 - automatic, regular/diesel
260027	260069 - 12 ft (3.66 m) grounded	260078 - manual, unleaded
260028	260069 - 12 ft (3.66 m) grounded	260083 - automatic, unleaded



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# Warnings

The following general warnings are for the setup, use, grounding, maintenance, and repair of this equipment. Additional, more specific warnings may be found throughout the body of this manual where applicable. *Symbols appearing in the body of the manual refer to these general warnings. When these symbols appear throughout the manual, refer back to these pages for a description of the specific hazard.*

 <b>WARNING</b>	
	<p><b>FIRE AND EXPLOSION HAZARD</b></p> <p>When flammable fluids are present in the work area, such as gasoline and windshield wiper fluid, be aware that flammable fumes can ignite or explode. To help prevent fire and explosion:</p> <ul style="list-style-type: none"> <li>• Use equipment only in well ventilated area.</li> <li>• Eliminate all ignition sources, such as cigarettes and portable electric lamps.</li> <li>• Keep work area free of debris, including rags and spilled or open containers of solvent and gasoline.</li> <li>• Do not plug or unplug power cords or turn lights on or off when flammable fumes are present.</li> <li>• Ground all equipment in the work area.</li> <li>• Use only grounded hoses.</li> <li>• If there is static sparking or you feel a shock, <b>stop operation immediately</b>. Do not use equipment until you identify and correct the problem.</li> <li>• Keep a fire extinguisher in the work area.</li> </ul>
	<p><b>ELECTRIC SHOCK HAZARD</b></p> <p>Improper grounding, setup, or usage of the system can cause electric shock.</p> <ul style="list-style-type: none"> <li>• Turn off and disconnect power at main switch before disconnecting any cables and before servicing equipment.</li> <li>• Connect only to grounded power source.</li> <li>• All electrical wiring must be done by a qualified electrician and comply with all local codes and regulations.</li> </ul>
	<p><b>PERSONAL PROTECTIVE EQUIPMENT</b></p> <p>You must wear appropriate protective equipment when operating, servicing, or when in the operating area of the equipment to help protect you from serious injury, including eye injury, inhalation of toxic fumes, burns, and hearing loss. This equipment includes but is not limited to:</p> <ul style="list-style-type: none"> <li>• Protective eyewear</li> <li>• Clothing and respirator as recommended by the fluid and solvent manufacturer</li> <li>• Gloves</li> <li>• Hearing protection</li> </ul>
	<p><b>PRESSURIZED EQUIPMENT HAZARD</b></p> <p>Fluid from the gun/dispense valve, leaks, or ruptured components can splash in the eyes or on skin and cause serious injury.</p> <ul style="list-style-type: none"> <li>• Follow <b>Pressure Relief Procedure</b> in this manual, when you stop dispensing and before cleaning, checking, or servicing equipment.</li> <li>• Tighten all fluid connections before operating the equipment.</li> <li>• Check hoses, tubes, and couplings daily. Replace worn or damaged parts immediately.</li> </ul>


**WARNING**
**EQUIPMENT MISUSE HAZARD**

Misuse can cause death or serious injury.

- Do not operate the unit when fatigued or under the influence of drugs or alcohol.
- Do not exceed the maximum working pressure or temperature rating of the lowest rated system component. See **Technical Data** in all equipment manuals.
- Use fluids and solvents that are compatible with equipment wetted parts. See **Technical Data** in all equipment manuals. Read fluid and solvent manufacturer's warnings. For complete information about your material, request MSDS forms from distributor or retailer.
- Check equipment daily. Repair or replace worn or damaged parts immediately with genuine Graco replacement parts only.
- Do not alter or modify equipment.
- Use equipment only for its intended purpose. Call your Graco distributor for information.
- Route hoses and cables away from traffic areas, sharp edges, moving parts, and hot surfaces.
- Do not kink or over bend hoses or use hoses to pull equipment.
- Keep children and animals away from work area.
- Comply with all applicable safety regulations.

**BURN HAZARD**

Equipment surfaces and fluid that's heated can become very hot during operation. To avoid severe burns, do not touch hot fluid or equipment. Wait until equipment/fluid has cooled completely.

# Installation



When unpacking pump, check for shipping damage. Report any shipping damage to delivering carrier immediately.

### CAUTION

Do not use a curb pump automatic shut-off nozzle with this pump. Use of a curb pump automatic nozzle may cause priming problems, reduced output flow, and motor overheating. If an automatic shut-off nozzle is required, use Graco part number 260082 (regular) or 260083 (unleaded) or Catlow, Inc. part number NCLF-1 (regular) or NCNLF-1 (unleaded).

## Mounting Pump

### CAUTION

- Ensure tank being used is clean and free of welding slag
- Ensure the tank is vented to allow air into the tank as the fuel is being pumped out. Failure to provide a vent will cause priming problems

1. Apply PTFE thread tape (provided with the pump) to large thread of bung adapter (9) (2 in. X 1 ½ in. reducer fitting). Install bung adapter to fuel tank.
2. Assemble suction tube sections by applying ¼ in. to ½ in. wide bead of PVC cement (PN: 260086; white tube provided with the pump) around the entire inside diameter of the coupler (see FIG. 1). While sliding the tube into the couplers turn the tube at least one full revolution until the tube bottoms out on the coupler (see FIG. 2, FIG. 3, and FIG. 4). This will allow the cement to coat the entire surface for the best possible seal. Allow cement to set for 5 minutes minimum before installing pump into tank.


 For tanks deeper than 36 in. (914 mm) you will need a standard 1 in. (25 mm) pipe with 1 in. npt threads on one end. Suction tubes longer than 60 in. (1.52 m) require a foot valve (Graco Part No. 260217) at the bottom of the tube to prevent loss of prime.



FIG. 1

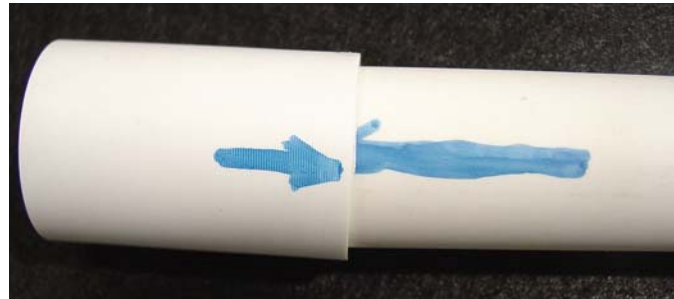


FIG. 2



FIG. 3

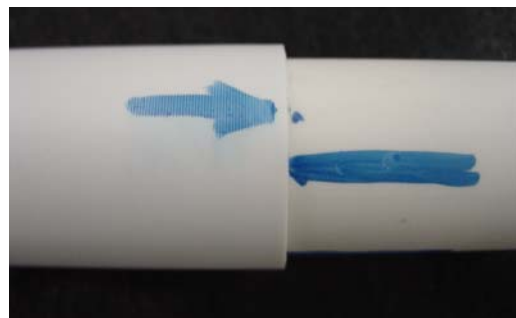


FIG. 4

3. Cut the suction tube so that it is 2 in. (55 mm) from the bottom of the tank when installed in the tank.
4. Insert gasket (7f) into union nut (1k). If using Graco supplied PVC suction tube it is not necessary to apply thread tape before assembly, just screw into pump inlet (1j). If using metal suction tube (not supplied with pump) then apply thread tape provided with pump to NPT threads before assembling to pump inlet (1j).
5. Insert suction tube attached to pump through bung adapter (9) into tank. Position pump as desired and tighten union nut (1k) on bung adapter (9).

## Mounting Hose and Nozzle

1. Apply thread tape provided with pump to both ends of hose assembly. Screw 3/4" NPT end of 90° union swivel (15) to one end of hose (see fig. 5).
2. Screw nozzle onto other end of hose and tighten.
3. Start swivel end of 90° union swivel (15) onto 3/4" nipple (14) on pump outlet (see FIG. 5). Orient the hose/nozzle assembly to desired position and tighten swivel fitting.

It is important that the swivel end of the 90° union swivel (15) is assembled to the 3/4" outlet nipple (14) for proper sealing (see FIG. 6). If the pump has difficulty priming, it is easy to remove the swivel and pour fluid into the pump outlet cavity when assembled this way.




FIG. 5




FIG. 6

## Electrical Installation 12 VDC and 24 VDC

 If you are installing models 260580 or 260581 skip this section. These pumps have been factory wired





To install wiring for a negative ground system:

1. Ensure pump switch is OFF.
2. To remove electrical cover (2a), remove four bolts (2c).

 Power cable can be cut to shorter length if 18 feet (5.5 m) is not required. Cut to proper length and proceed with steps 3 and 4.

3. Strip 3 in. (76 mm) of outside insulation from power cable (6c) from end opposite of fuse.
4. Strip 3/8 in. (10 mm) of insulation from red and black wires.
5. Slide strain relief (6b) over end of power cable (6c) on the end just stripped. Male thread of strain relief should be toward stripped end.
6. Insert power cable through conduit thread in electrical cover (2a). Connect wires from power cable to wires from the motor using wire nuts (2e): red to red and black to black.
7. Screw strain relief (6b) into electrical cover (2a).
8. Position power cable (6c) so the large diameter of power cable extends through strain relief (6b).
9. Tighten nut on strain relief to form a seal around the power cable.
10. Reinstall electrical cover (2a) on the pump.
11. Remove 1/2 in. (13 mm) of insulation from wires on the fuse holder end of the power cable.
12. Attach battery clamps (6a) with red sleeve to red wire and black sleeve to black wire. Wire must be crimped to the battery clamp firmly to get a good electrical connection.
13. Connect red wire with fuse holder inline to positive battery terminal. Connect black wire to negative battery terminal.

## Electrical Installation 115 VAC and 230 VAC

						
<p>On 115 VAC and 230 VAC pumps, electrical connections must be made by a licensed electrician per requirements of local, state, and national codes regarding class 1, group D installations. Only rigid conduit with threaded connections or other approved wiring methods for Class 1 or Division 1 installations should be used. Conduit opening in pump must be sealed with waterproof, fuel-resistant sealant. Failure to comply with this warning could result in injury from electrical shock, fire or explosion.</p>						

1. Ensure pump switch is OFF and electrical power is disconnected.
2. Install conduit and user-supplied power cord to pump.
3. Strip 3 in. (76 mm) from power cord jacket and 1/2 in. (13 mm) from individual conductor insulation.
4. To remove electrical cover (2a), remove four bolts (2c).
5. Remove 1/2 in. (13 mm) of insulation from power wires inside pump electrical terminal cavity.
6. Insert electrical power wire through conduit opening in back of pump.
7. Using wire nuts (2e), connect wires: green to green, white to white, and black to black.
8. Replace electrical cover.



## Priming Pump

All pump models should prime within 5 seconds after pump is turned on up to a height of 36 in. (91 mm). Pumps installed at height up to 5 ft. (1.52 m) may have difficulty priming. Follow procedure below to initiate prime. Pumps installed at suction height above 5 ft. (1.52 m) will have difficulty in holding prime. It is recommended that check valve (Graco part no. 260217) be added to the bottom of the suction tube to help maintain prime.


If prime is not achieved in 30 seconds after turning the pump on use the following procedure to initiate prime;

1. Remove 90° Union Swivel (15) from 3/4" Inlet Nipple (14).
2. Pour fluid being pumped into pump outlet until completely filled.
3. Re-assemble Union Swivel (15) back onto nipple (14). Turn pump on. The pump should gain prime in under 5 seconds.
4. If pump still does not gain prime check for any major leaks in the system. If no leaks are found then the pump is mechanically defective and should be reported to Graco Product Service for disposition.

It is important that the swivel end of the 90° union swivel (15) is assembled to the 3/4" outlet nipple (14) for proper sealing (see fig. 6). Also, if the pump has difficulty priming it is easy to remove the swivel and pour fluid into the pump outlet cavity when assembled this way.

### If prime is lost

1. First make sure there are no fluid leaks from the pump outlet out to the fuel nozzle. Any leaks after the outlet will allow air to push the fluid column back to the tank and prime will be lost.
2. If no leaks are detected on the outlet side of the pump, remove the pump from the tank and inspect the suction tube and pump inlet for leaks.
3. If the system is leak free and the suction height guidelines are followed the pumping system should not lose prime.

 All guidelines and procedures are based on pumping diesel fuel. If pumping gasoline priming may be more difficult due to the lift of gasoline dependent on Reid's vapor pressure of the gasoline and it's temperature. The lower the vapor pressure and temperature, the higher the possible lift.

## Operation



Before servicing, turn pump off and open the nozzle to relieve pressure.

### CAUTION

Do not operate pump dry. Do not run pump for more than 5 minutes with nozzle closed. Do not operate pump for more than 30 minutes continuously in 1 hour.

On/Off switch lever (8d) is located under nozzle holder. Remove nozzle before turning pump on.

1. Move switch lever (8d) on.
2. Insert nozzle into tank and actuate nozzle lever to dispense fuel.
3. Immediately after fueling turn switch lever (8d) off.

## Maintenance

1. Clean inlet strainer (3b) after every 50 hours of operation.
2. To remove inlet strainer (3b), remove four screws (3c) and strainer cover (3a). Remove and clean strainer.
3. If strainer is excessively dirty, clean tank to protect pump and the equipment being fueled.
4. After cleaning strainer, replace strainer and cover. Make sure cover seal (3d/7e) is in place.

# Troubleshooting

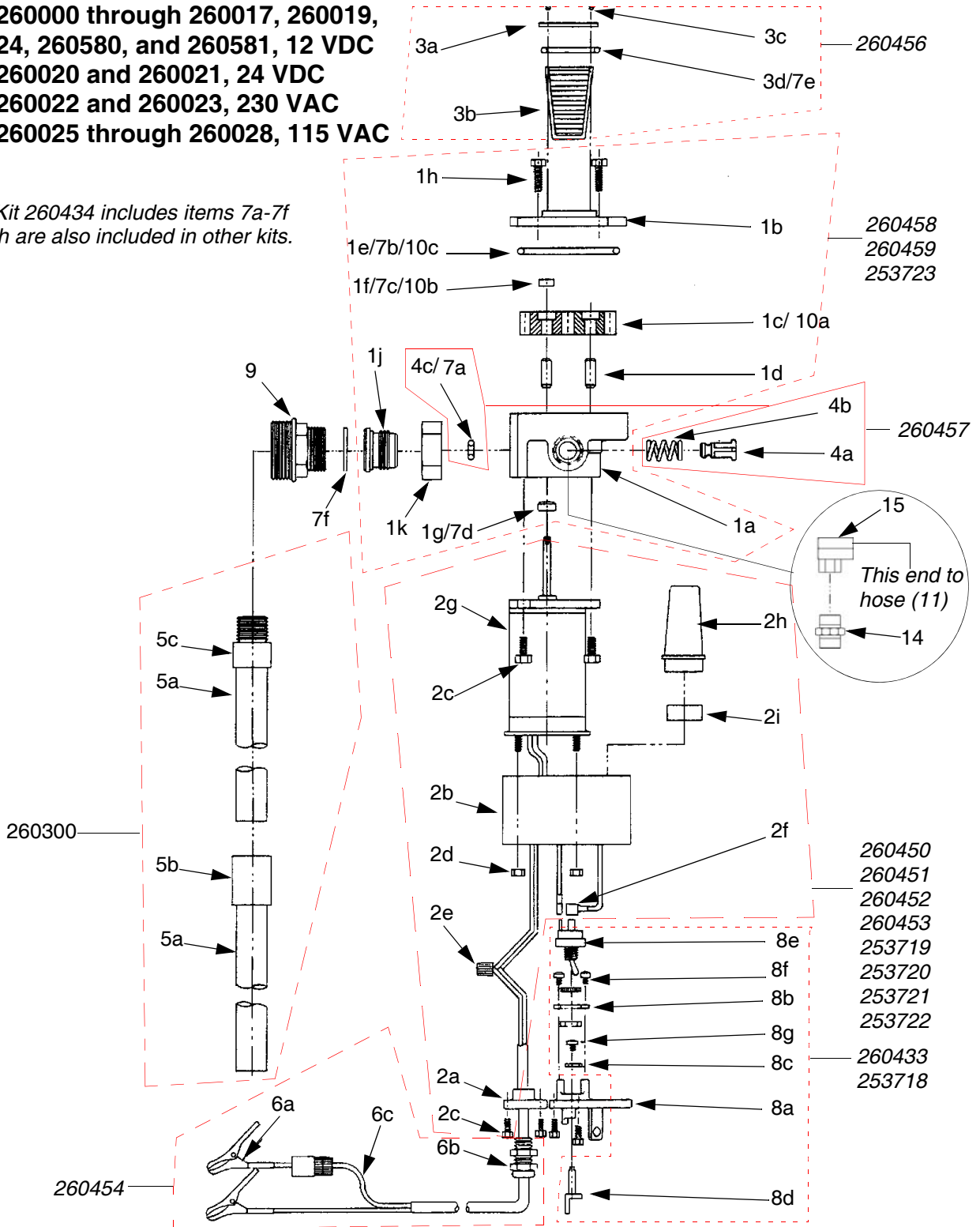
Problem	Cause	Solution
Motor runs but pump will not prime.	Motor rotation wrong. (12 VDC and 24 VDC units only.)	Check wiring instructions for possible problems.
	Missing relief valve o-ring seal (4c/7a).	Remove gear cover (1b) inspect seal (4c/7a), replace if missing or damaged.
	Sheared drive key (1f/7c).	Remove cover (1b) and inspect key (1f/7c/10b), replace if worn or sheared.
	Dirt under relief poppet (4a) or seal (4c/7a).	Remove cover (1b) and inspect, clean or replace if damaged.
	Strainer seal (3d/7e) leaking.	Inspect and replace if damaged.
	Suction height too high to prime.	See <b>Priming Pump</b> , page 9.
	Worn or damaged gears.	Remove cover (1b) and inspect gears. Replace if worn or damaged.
	Fuel level low.	Refill tank.
	Cover seal (1e7b/10c) damaged.	Replace if worn or damaged.
	Inlet strainer (3b) clogged.	Remove and clean or replace.
	Air leak in suction tube.	Inspect all joints in suction tube. Make sure all joints in suction tube are sealed. and that there are no cracks from over-tightening
	Air lock in system.	This may occur if filter or meter or automatic shut-off nozzle is used. If this occurs, fill pump and meter with fuel through top of pump.
Motor does not run at proper speed.	Check electric connections. Check supply voltage for proper voltage level.	
Unit pumps but output flow is low.	Clogged inlet strainer (3b).	Clean or replace.
	Air leak in suction tube.	Check to make sure all joints in suction tube are sealed and that there are no cracks.
	Suction tube too close to tank bottom.	Suction tube must have a 2 in. (51 mm) minimum clearance.
	Tank empty.	Refill tank.
	Tank not vented.	Tank must be vented to atmosphere.
	Worn or damaged gears.	Remove cover (1b) and inspect gears. Replace if worn or damaged.
	Damaged motor.	Replace motor.
	Clogged suction tube, hose, or nozzle.	Inspect and clean.

Problem	Cause	Solution
Motor stalls when nozzle is closed.	Bypass relief valve (4a) stuck.	Inspect relief valve, making sure poppet is free. Replace if damaged.
	Low supply voltage.	Check supply voltage.
	Gears (1c/10a) damaged and binding.	Inspect gears. Gears should turn freely. Replace if damaged.
	Faulty motor.	Replace motor.
Fuel leaking in motor mount.	Faulty or damaged motor shaft seal (1g/7d).	Replace shaft seal
	Operating pump extended time with nozzle closed.	Do not exceed 5 minutes of operation with nozzle closed.
	Motor shaft worn.	Replace motor if shaft has groove worn in seal area.
Motor overheating.	Gears (1c/10a) binding.	Check to make sure gears turn freely on shaft.
	Operating pump extended time with nozzle closed.	Do not exceed 5 minutes of operation with nozzle closed.
	Clogged inlet strainer (3b).	Clean or replace, see <b>Maintenance</b> , page 9.
	Clogged suction tube, hose, or nozzle.	Inspect and clean if required.
	Operating pump more than 30 minutes continuous duty.	Limit operation to 30 minutes per hour.
Switch will not turn pump on.	Blown fuse.	Replace fuse. 20 amp automotive fuse (Littelfuse ATO 257020 or Bussman ATC-20).
	Electrical problem.	Check that supply voltage is proper and getting to pump.
	Defective switch (8e).	Check and replace if defective.
	Mechanical problem.	Check switch actuator cam (8c). Cam should be actuating the switch (8e).
	Damaged or defective motor.	Check motor, replace if damaged or defective.

# Parts Drawing

**Models 260000 through 260017, 260019,  
260024, 260580, and 260581, 12 VDC  
Models 260020 and 260021, 24 VDC  
Models 260022 and 260023, 230 VAC  
Models 260025 through 260028, 115 VAC**

*Packing Kit 260434 includes items 7a-7f  
which are also included in other kits.*



# Parts List

**Models 260000 through 260017, 260019, 260024, 260580, and 260581, 12 VDC**

**Models 260020 and 260021, 24 VDC**

**Models 260022 and 260023, 230 VAC**

**Models 260025 through 260028, 115 VAC**

Ref. No.	Description	Qty	Ref. No.	Description	Qty
1	260458 KIT, pump with swivel, blue (includes items 1a-1k)		3	260456 KIT, filter, universal (includes items 3a-3d)	
	260459 KIT, pump without swivel, blue (includes items 1a-1j)		3a	COVER, strainer	1
	253723 KIT, pump with swivel, black (includes items 1a-1k)		3b	SCREEN	1
	1a BODY, assembly	1	3c	SCREW, hex head, 10-24 x 3/8 in.	
	1b COVER, gear	1	3d (7e)	SEAL, strainer cover	1
	1c (10a) GEAR	2	4	260457 KIT, popoff (includes items 4a-4c)	
	1d SHAFT, gear	2	4a	POPPET, relief valve	1
	1e SEAL, gear cover	1	4b	SPRING, relief valve	1
	(7b/10c)		4c (7a)	SEAL, relief valve	1
	1f KEY, drive	1	5*	260300 KIT, suction, pipe (includes items 5a-5c)	
	(7c/10b)		5a	PIPE, PVC	2
	1g (7d) SEAL, shaft	1	5b	COUPLER, PVC, female	1
	1h BOLT, hex, 5/16-18 x 3/4 in.	4	5c	ADAPTER, PVC, male	1
	1j FITTING, inlet	1	5d	CEMENT, PVC (not shown)	1
	1k NUT, union (260458 and 253723)	1	6**	260454 KIT, cable, 12 V and 24 V only (includes items 6a-6c)	
2	260450 KIT, motor, 12 VDC, blue (includes items 2a-2i)		6a	CLAMP, battery	2
	260451 KIT, motor, 24 VDC, blue (includes items 2a-2i)			BLACK SLEEVE	1
	260452 KIT, motor, 115 VAC, blue (includes items 2a-2i)		6b	RED SLEEVE	1
	260453 KIT, motor, 230 VAC, blue (includes items 2a-2i)		6c	STRAIN RELIEF	1
	253719 KIT, motor, 12 VDC, black (includes items 2a-2i)			ASSEMBLY, power cable, 18 ft (5.5 m), fuse holder, 20 amp fuse	1
	253720 KIT, motor, 24 VDC, black (includes items 2a-2i)		7	260434 KIT, packing (includes items 7a-7f)	1
	253721 KIT, motor, 115 VAC, black (includes items 2a-2i)		7a (4c)	SEAL, relief valve	1
	253722 KIT, motor, 230 VAC, black (includes items 2a-2i)		7b	SEAL, gear cover	1
	2a COVER, electrical	1	(1e/10c)		
	2b HOUSING, electrical, 12 V	1	7c	KEY, drive	1
	2c BOLT, hex, 1/4-20 x 3/4 in.	10	(1f/10b)		
	2d NUT, 10-32	2	7d (1g)	SEAL, shaft	1
	2e WIRE NUT, 260450 and 260451	2	7e (3d)	SEAL, strainer cover	1
	WIRE NUT, 260452 and 260453	3	7f	GASKET, inlet	1
	2f FLAG TERMINAL	2			
	2g MOTOR, electric	1			
	2h COVER, nozzle	1			
	2i GUIDE, nozzle	1			

## Parts List (continued)

**Models 260000 through 260017, 260019, and 260024, 12 VDC**

**Models 260020 and 260021, 24 VDC**

**Models 260022 and 260023, 230 VAC**

**Models 260025 through 260028, 115 VAC**

Ref. No.	Description	Qty
8	260433 KIT, switch, blue (includes items 8a-8g)	.
	253718 KIT, switch, black (includes items 8a-8g)	.
	8a COVER, switch	1
	8b BRACKET, switch	1
	8c CAM, actuator switch	1
	8d SWITCH, actuator assy.	1
	8e SWITCH	1
	8f SCREW, phillips, 8-32 x 3/8 in.	2
	8g SCREW, phillips, 6-32 x 1/4 in.	1
9	260061 ADAPTER, bung	1
10	260277 KIT, gear (includes 10a-10c)	1
	10a (1c) GEAR	2
	10b KEY, drive	1
	(1f/7c)	
	10c SEAL, gear, cover	1
	(1e/7b)	
11	see pg. 2 ASSEMBLY, hose, 3/4 in. (not shown)	
12	see pg. 2 ASSEMBLY, nozzle, (not shown)	
13▲	15G901 LABEL, warning (not shown)	
14	15F074 NIPPLE, 3/4 in. x 3/4 in.	1
15	156589 ADAPTER, 90° swivel	1

▲ Replacement Danger and Warning labels, tags, and cards are available at no cost.

\* Not used on models 260004, 260006, 260008, 260009, 260010, 260013, 260014, 260015, 260017, 260019, 260024, 260580, and 260581

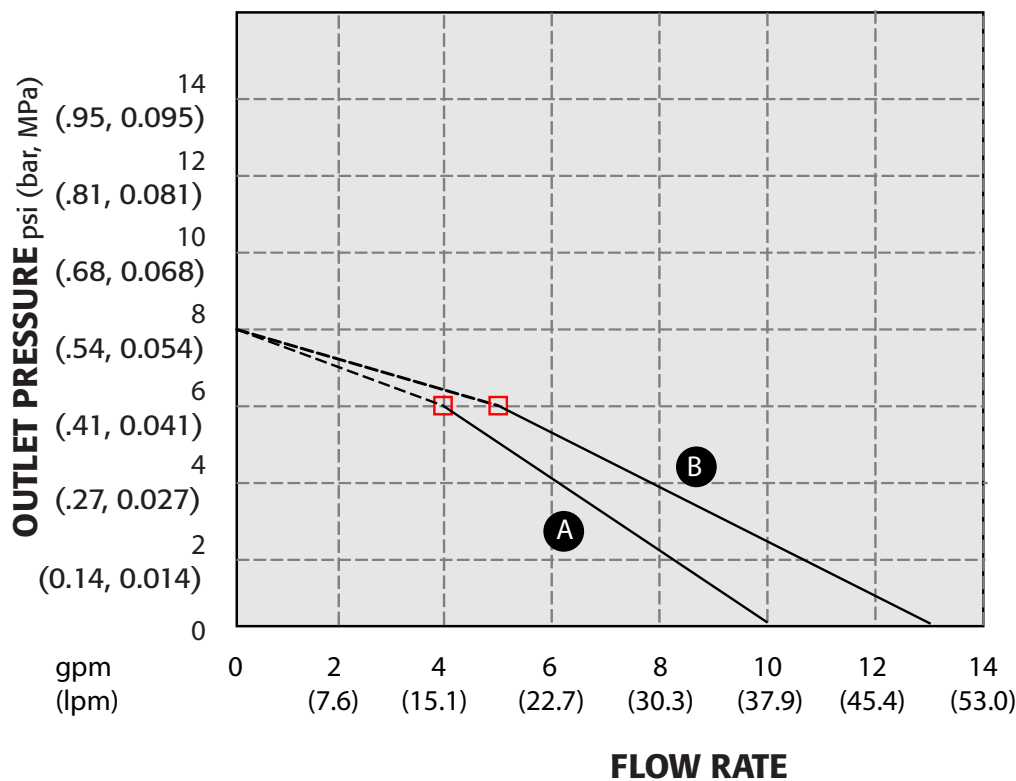
\*\* Used on 12 VDC and 24 VDC models only

# Technical Data

Working pressure	10 psi (0.07 MPa, 0.7 bar)
Inlet size	1 in. npt
Outlet size	3/4 in. npt
Weight	20 lb (9 kg)
Power cable	18 ft (5.5 m), 14 AWG (12 VDC and 24 VDC models only)
Current draw	12 VDC models: 12.5 amps 24 VDC models: 7 amps 115 VAC models: 2 amps 230 VAC models: 1 amps
Duty cycle	30 min/hour
Suction tube	1 in. x 34 in. (25.4 mm x 864 mm)
Wetted parts	carbon steel with zinc plating, 416 and 302 stainless steel, fluoroelastomer, Buna-N, Aluminum, Valox®, Nylon, Nitrile, PVC, Vellumoid,

Valox® is a registered trademark of the General Electric Company

## Performance Chart



PART NUMBERS LEGEND	
(A)	= 12VDC & 24VDC Pressure relief opens <input type="checkbox"/>
(B)	= 115VAC & 230VAC

**motralec**

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